

3.7.4 (Rev. 1.42)
M-2000 STATIC METER TICKET SET-UP
FOR REAR LOADER WEIGHT SYSTEM

TICKET NO. 200			
TRANS-DATA METER BASE SET-UP DESCRIPTION & PARAMETER SETTINGS			
Description	Parameter	Setting	
200 Ticket Set-Up	[84]	SELECT	For New Program While in Calibration
* To edit, press [85]	[SELECT]	[200]	<T> = To Edit Existing Program in Calibration
Space	[32]	SELECT	Space
Space	[32]	SELECT	Space
Space	[32]	SELECT	Space
Print Time	[C020]	SELECT	Print Time (HH-MM-SS)
Space	[32]	SELECT	Space
Space	[32]	SELECT	Space
Print Date	[C021]	SELECT	Print Date (YY-MM-DD)
Carriage Return	[13]	SELECT	Carriage Return
Line Feed	[10]	SELECT	Line Feed
Name: Any Name Hauling	32,32,32,32,87,65,83,84,69,32,77,65, 78,65,71,69,77,69,78,84	SELECT	Company Name
Carriage Return	[13]	SELECT	Carriage Return
Line Feed	[10]	SELECT	Line Feed
Makes a Division Line	32,45,45,45,45,45,45, 45,45,45,45, 45,45,45,45,45,45,45,45,45, 45,45,45,45,45,32	SELECT	
Carriage Return	[13]	SELECT	Carriage Return
Line Feed	[10]	SELECT	Line Feed
Send Text to Display	[C300]	SELECT	Text Output Display
Print (I.D.)	73,68,32,32,32,32	SELECT	I.D.
Keyboard	[C401]	SELECT	Keyboard entry to ACC3 Integer Only
Word *I.D.*	32,32,73,68,58,32	SELECT	Sends Word "ID" to Printer
Transfer	[C262]	SELECT	Copy ACC3 to ACC4
Print	[C256]	SELECT	Print ACC4 as an Integer Number
Carriage Return	[13]	SELECT	Carriage Return
Line Feed	[10]	SELECT	Line Feed
Print (Weight Up)	32,32,87,69,73,71,72,84,32,85,80,58,32	SELECT	Weight
Clear ACC1 Register	[C022]	SELECT	
Add Display Weight	[C231]	SELECT	ACC1 = CH #1 + CH #2
Copy	[C260]	SELECT	Copy ACC1 to ACC4
Copy	[C274]	SELECT	Copy ACC4 to ACC6
Print	[C255]	SELECT	Print ACC4 (Current Displayed Weight)
Carriage Return	[13]	SELECT	Carriage Return
Line Feed	[10]	SELECT	Line Feed
Save Ticket 200	[.99]	SELECT	Saves Ticket 200 Settings
Save Total Meter Set-Up	[99]	SELECT	Saves Total Meter Set-Up
TICKET NO. 201			
201 Ticket Set-Up	[84]	SELECT	For New Program While in Calibration
* To edit, press [85]	[SELECT]	[201]	<T> = To Edit Existing Program in Calibration
Clear Weight	[C022]	SELECT	Clear ACC1 Register
Add Display Weight	[C231]	SELECT	ACC1 = CH #1 + CH #2
Send Text to Display	[C300]	SELECT	Send Text to Display
D #1 Word	32,32,68,49,58,32	SELECT	
Carriage Return	[13]	SELECT	Carriage Return
Line Feed	[10]	SELECT	Line Feed
Pause	[C405]	SELECT	One Second Pause
Reset	[C301]	SELECT	Reset Display
Down Weight #1	32,32,32,32,32,32,68,79,87,78,32,87,69 .73,71,72,84,32,35,49,58,32	SELECT	
Print	[C255]	SELECT	Print ACC4 to Register
Copy	[C261]	SELECT	Copy to ACC2
Carriage Return	[13]	SELECT	Carriage Return
Line Feed	[10]	SELECT	Line Feed
Line Feed	[10]	SELECT	Line Feed
Save Ticket 201	[.99]	SELECT	Saves Ticket 201 Settings
Save Total Meter Set-Up	[99]	SELECT	Saves Total Meter Set-Up

- C O N T I N U E D -

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TICKET NO. 202			
TRANS-DATA METER BASE SET-UP DESCRIPTION & PARAMETER SETTINGS			
Description	Parameter	Setting	
202 Ticket Set-Up	[84]	SELECT	For New Program While in Calibration
* To edit, press [85]	SELECT	[202]	<T> = To Edit Existing Program in Calibration
Clear	[C220]	SELECT	Clear ACC2 register
Add Weight	[C232]	SELECT	Add Display Weight to Total of ACC2
Display	[C300]	SELECT	Send Text to Display
D 2 Word	32,32,68,50,32,32	SELECT	D2
Pause	[C405]	SELECT	Pause for one second
Reset	[C301]	SELECT	Reset Display
Word Down Weight #2	32,32,32,32,32,32,68,79,87,78,32,87,69, 73,71,72,84,32,35,50,58,32	SELECT	
Copy	[C261]	SELECT	Copy ACC2 to ACC4
Print to Register	[C255]	SELECT	Print
Carriage Return	[13]	SELECT	Carriage Return
Line Feed	[10]	SELECT	Line Feed
Copy	[C267]	SELECT	Copy ACC6 to ACC4
Word "Gross":	32,32,71,82,79,83,83,58,32	SELECT	Gross
Print	[C255]	SELECT	Print ACC4 to Register
Copy	[C261]	SELECT	Copy ACC2 to ACC4
Copy	[C272]	SELECT	Copy ACC4 to ACC3
Carriage Return	[13]	SELECT	Carriage Return
Line Feed	[10]	SELECT	Line Feed
Word "Tare"	32,32,32,32,32,32,84,65,82,69,58,32,32	SELECT	Tare
Subtract to get ACC4	[C254]	SELECT	ACC4 = ACC1 - ACC3
Print	[C255]	SELECT	Print ACC4 to Register
Carriage Return	[13]	SELECT	Carriage Return
Line Feed	[10]	SELECT	Line Feed
Word "Net"	32,32,32,32,32,32,78,69,84,58,32,32	SELECT	Net
Copy	[C272]	SELECT	Copy ACC4 to ACC3
Copy	[C267]	SELECT	Copy ACC6 to ACC4
Copy	[C270]	SELECT	Copy ACC4 to ACC1
Subtract to get ACC4	[C254]	SELECT	ACC4 = ACC1 - ACC3
Print	[C255]	SELECT	Print ACC4 to Register (Net Weight)
Cancel Tare	[C303]	SELECT	Cancel Tare Key Input
Carriage Return	[13]	SELECT	Carriage Return
Line Feed	[10]	SELECT	Line Feed
Line Feed	[10]	SELECT	Line Feed
Line Feed	[10]	SELECT	Line Feed
Line Feed	[10]	SELECT	Line Feed
Save ticket 202	[.99]	SELECT	Saves Ticket 202 Settings
Save Total Meter Set-Up	[99]	SELECT	Saves Total Meter Set-Up

***To edit tickets after original set up while in calibration, enter [85] SELECT, enter ticket to be edited and press <T>**